



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3302-3

Job Sheet 178518



Part No: D3302-3

Job Qty: 4 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 6/18/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B2 IPP A 04.09.02 New issue KJ/JLM IPP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/18/18	6/18/18	0.00	0.00	Start Up Waterjet		SL 18/06/05
100	Waterjet	4 pcs	6/18/18	6/18/18	0.00	0.23	Waterjet1		SL 18/06/05
110	QC	4 pcs	6/18/18	6/18/18	0.00	0.00	QC2 Waterjet-1		SL 18/06/05
120	QC	4 pcs	6/18/18	6/18/18	0.00	0.00	QC8-2		SL 18/06/05
130	Small Fab	4 pcs	6/18/18	6/18/18	0.00	0.00	Small Fab-3		SL 18/06/05
140	Brake NC	4 pcs	6/18/18	6/18/18	0.11	0.49	Brake NC 1		DAS 38
150	QC	4 pcs	6/18/18	6/18/18	0.00	0.00	QC5		SA 18-07-09
160	HandFinish	4 pcs	6/18/18	6/18/18	0.00	0.21	HandFinish1		SA 18-07-09
170	QC	4 pcs	6/18/18	6/18/18	0.00	0.00	QC7-2		SA 18-07-09
180	Packaging	4 pcs	6/18/18	6/18/18	0.00	0.00	Packaging3-1		SA 18-07-09
190	QC21-SA	4 Ea	6/18/18	6/18/18	0.00	0.00	QC21		SA 18-07-09

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	3.9724 sf (.9931 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	4	347	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S078329



Part: D3302-3

Job No: 178518

Serial No/Batch: S078329

Revision:

Inspector:

Exp Date: 06/06/2018

Instructions:

Date: 06/06/18

23
06/06/18

DART AEROSPACE LTD		Work Order:	170518
Description: Doubler		Part Number:	D3302-3
Inspection Dwg: D3302 Rev: B2		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
14.452	+/-0.010	14.455	1		VSC-01	
12.75	+/-0.030	12.756	1		Tape	
0.851	+/-0.010	0.850	1			
0.851	+/-0.010	0.852	1			
8.952	+/-0.010	8.957	1			
R0.12	+/-0.030	R0.12	1			
7.250	+/-0.010	7.253	1			

Measured by:	SC	Audited by:	EB	Prototype Approval:	N/A
Date:	18/06/05	Date:	JUN 14 2010	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.09.03	New Issue	KJ/JLM	
B	06.03.09	Dwg Rev update; Dimensions revised to revision B2	KJ/JLM	
C	07.01.16	Dimensions revised	KJ/JLM	
D	07.01.29	Dimensions revised	KJ/JLM	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					